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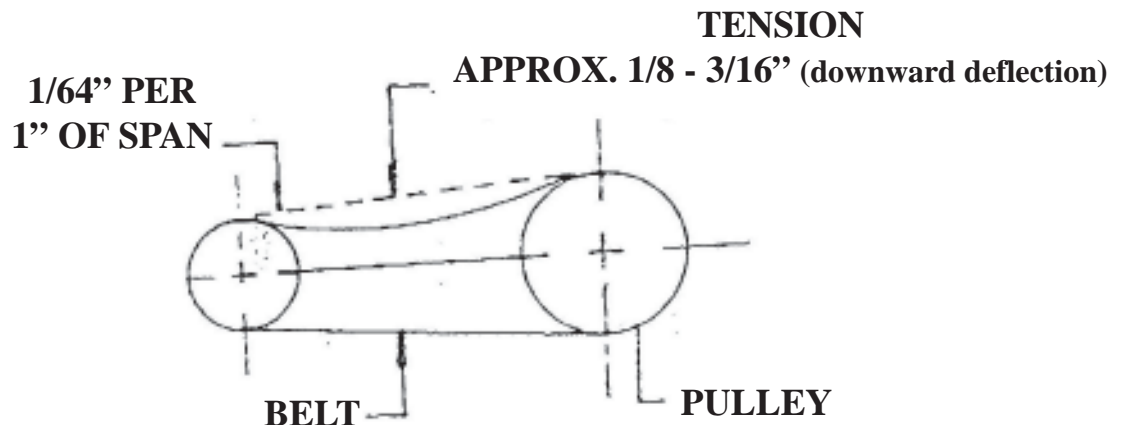
604 DAVISON STREET, RR3 WOLFVILLE, NOVA SCOTIA, B4P 2R3, CANADA

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Q.P.D.

Atlas, Pre-1975 Commando & Pre-Unit Triumph Belt Drive Instructions

- 1) Remove all parts from primary.
- 2) Clean oil and all foreign particles from primary.
- 3) Loosen gearbox; move forward.
- 4) Place front pulley on crankshaft; tighten.
- 5) Place clutch housing on mainshaft; tighten.
- 6) Using proper tool, invert diaphragm; remove pushrod.
- 7) With diaphragm in place, install large clip, making certain it is seated.
- 8) Install pushrod.
- 9) Remove all adjustment at handlebar.
- 10) Turn adjusting screw inward until it touches pushrod.
- 11) Back out until it is not touching rod.
- 12) Pull back transmission for correct tension, making certain clutch housing is in line with front pulley.
- 13) Front flange should be set tight.
- 14) All adjustment can be made at clutch lever, enough that the pushrod is free.
- 15) After running, you may want to readjust the clutch.



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